



Certificate

The SQS herewith attests that the organisation named below has a management system that meets the requirements of the normative base mentioned.



Franke Industrie AG
Franke-Strasse 2
4663 Aarburg
Switzerland

Scope

Fabrication of components/assemblies out of heat resistant alloys for the business areas gas turbines, aerospace, space and general industrial applications with the core competences forming (deep drawing and spinning), laser processing, water jet machining, welding, machining and nondestructive testing

Normative base

ISO 3834-2:2021

Quality requirements for the fusion welding of metallic materials
Part 2, 1. Edition 2021

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A. Grisard, President SQS


F. Müller, CEO SQS



Swiss Association for Quality and Management Systems (SQS)
Bernstrasse 103, 3052 Zollikofen, Switzerland





Attestation

The SQS herewith attests that the organisation named below is qualified to carry out welding work in the areas specified below.



Franke Industrie AG
Franke-Strasse 2
4663 Aarburg
Switzerland

Welding processes under EN ISO 4063	Materials group under CR ISO 15608	Other materials	Dimensions mm	Comments
135, 136 135, 136, 138	1, 2 8.1		3-12 mm FW- Ø 1-10 mm FW/ BW 1.4-16 mm	Vollanschluss manuell
131, 141 141 + 135	21, 22, 23, 24 8.1		1-3 mm & 3-6 mm BW ml 7.5 – 30.0 mm Ø > 150 mm	Manuell Blech (T) gerundet Vollanschluss Manuell geschw. AD2000 HP1/2 Zulassung
141	43 / 8.1		BW ml 1.5-6 Ø > 48 mm	automatisches Schweissen
141	43		BW ml 1.5-6 Ø > 48 mm	automatisches Schweissen
141	8.1		BW ml 1.5-6 Ø > 48 mm	automatisches Schweissen
141	8.1		BW 1-10 mm FW > 5 mm	manuell
141	8.1	43	BW 1-6 mm Ø > 6.35 mm	manuell
141	43, 44		BW 0.75-10 mm FW > 5 mm	manuell
142	8.1		1-4 mm (ISO 15614-1) 1-2.2 mm (AD 2000)	BW, Vollmecha- nisch, pulsierend Flammentrichter
141	7		BW / FW 1-3 mm	Längsnaht am Rohr
145	8.1		BW 2 mm	Längsnaht am Rohr
147	8.1		BW 1.5 mm	Punktschweissen
21	43		1.6 / 0.5 / 1.6	Punktschweissen
21	43		1.0 / 1.0	Punktschweissen
21	43	8.1	1.0 / 1.0	Punktschweissen
21	43		3.0 / 3.0	Punktschweissen
21	43	8.1	3.0 / 3.0	Punktschweissen
21	43		3.0 / 1.0	Punktschweissen
21	8.1		2.0 / 0.9	Punktschweissen
22	43		1.6 / 1.6	Rollenschweissen
22	8.1		1.25 / 1.25	Rollenschweissen

	Surname	First name	Description/Title
Welding supervisor:	DaFonseca	Francisco	Level B
Deputizing:	Haliti	Asim	Level B

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